

<https://github.com/donovan6000/iMe>

```
dpavlin@snow:/nuc/M3D/iMe/M33 Manager$ git remote -v
origin https://github.com/donovan6000/iMe (fetch)
origin https://github.com/donovan6000/iMe (push)
dpavlin@snow:/nuc/M3D/iMe/M33 Manager$ ./M33\ Manager -m /dev/ttyACM0
M33 Manager V0.14
```

```
Starting manual mode
Connecting to /dev/ttyACM0
Printer is in bootloader mode
Printer's color is green
Using a HengLiXin fan
Using 500mA extruder current
Using 0.271925mm backlash X
Using 0.697574mm backlash Y
Using 1500.000000mm/min backlash speed
Using bed orientation version 1
Using 0.454103mm bed orientation back right
Using 0.490655mm bed orientation back left
Using -0.092058mm bed orientation front left
Using -0.326265mm bed orientation front right
Using -0.050000mm bed offset back right
Using -0.050000mm bed offset back left
Using -0.050000mm bed offset front left
Using -0.050000mm bed offset front right
Using -0.020000mm bed height offset
Using 1500.000000mm/min speed limit X
Using 1500.000000mm/min speed limit Y
Using 60.000000mm/min speed limit Z
Using 102.000000mm/min speed limit E+
Using 360.000000mm/min speed limit E-
Using heater calibration mode 1
Using -386.930725 heater temperature measurement B
Using 264.423523 heater resistance M
Using 0.000000 X motor steps/mm
Using 0.000000 Y motor steps/mm
Using 0.000000 Z motor steps/mm
Using 0.000000 E motor steps/mm
Using 0 / 255 X jerk homing sensitivity
Using 0 / 255 Y jerk homing sensitivity
Using 0.000000mm calibrate Z0 correction
Firmware is valid
Bed position is valid
Bed orientation is valid
Connected to GR-15-05-08-03-050-031 at /dev/ttyACM0 running M3D firmware V2016040401
Enter 'quit' to exit
```